

# MDI Tool Change Procedure

**When to use :** Use this command when you want to change tools with a single command.

Select MDI Mode

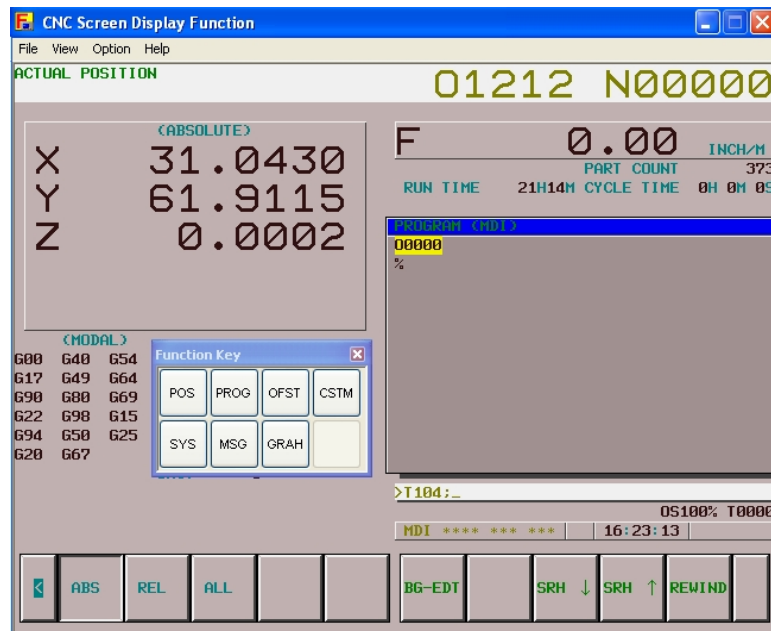
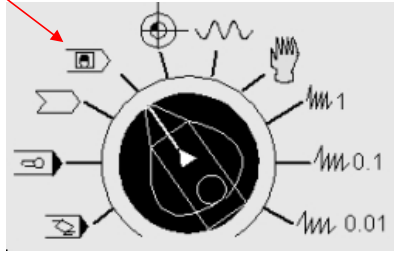


Figure 1 Type in Tool that you want to change

T(tool number you want change);  
Example T104;

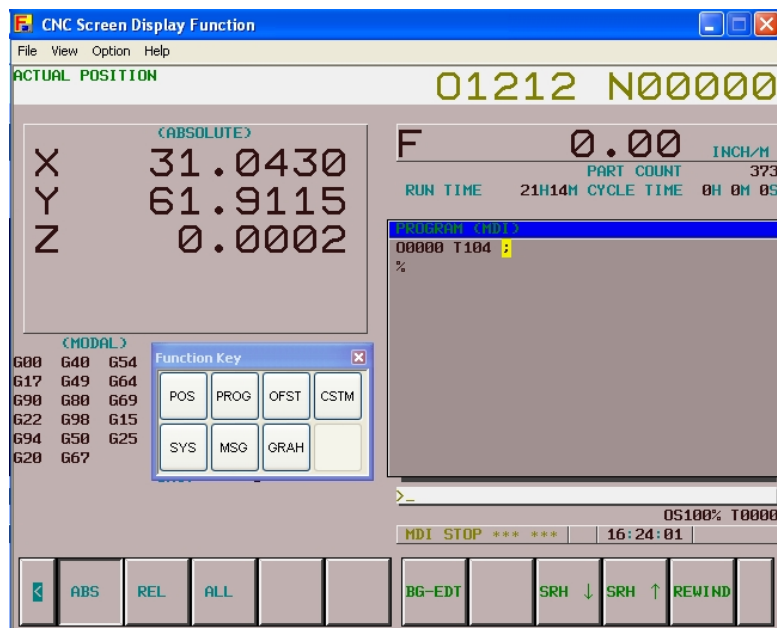
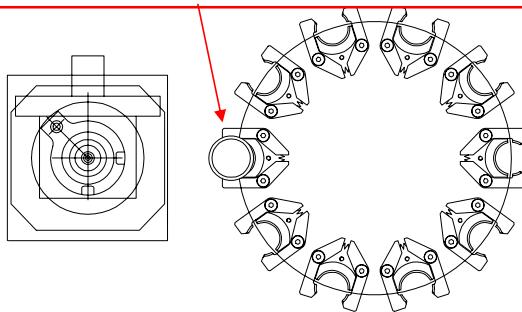


Figure 2 Do not forget to enter ; End of Block, then press Cycle Start.

Cycle Start Button

