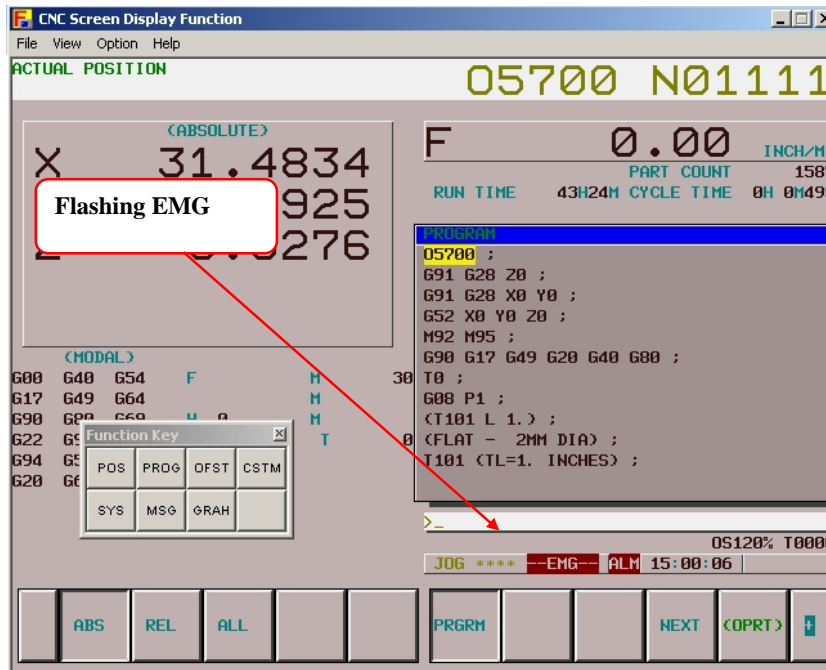
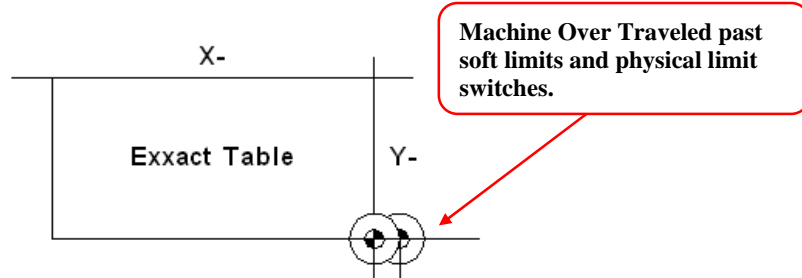


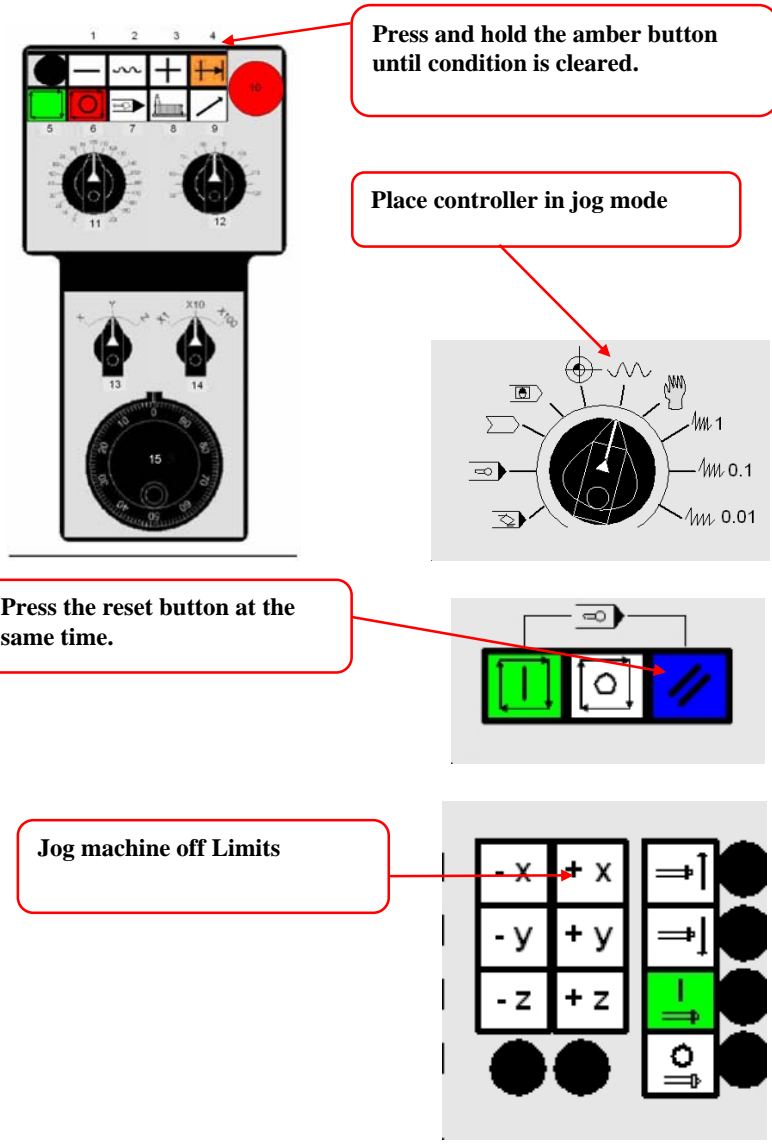
Hard Over Travel Procedure

When to use: If a program forces either the X, Y, Z or optional V axes past the work envelop of the machine.

When the hard over-travel lights up on the remote or on the control panel you must release the over travel condition, otherwise the machine will remain in an emergency stop condition.



To release the machine you must **hold the over-travel button, and press the reset button at the same time.** Once the EMG (emergency stop button) stops flashing on the screen jog the machine back inside the machine travel envelop.



To finally clear the error press the reset button one more time and the error message should clear.