

**1. Jog In Minus Direction**

**2. Rapid Jog Mode**  
Puts pendant in Rapid Jog mode or slow jog mode

**3. Jog In Plus Direction**

**4. Overtravel Release**  
A. Press & hold to release hard overtravel  
B. Press Reset once then move your axis  
C. Move away from limit

**5. Cycle Start Button**  
Starts cycle for machine.

**6. Feed Hold Button**

**7. Memory Mode**  
Puts Pendant in Memory mode. Takes over from control panel.

**11. Machine Feedrate**  
Adjusts Travel Speed for machine.

**13. Axis Select**  
Select Axis for MPG unit or jog buttons

**15. MPG Jog Unit**  
1. Jog Mode  
2. Select Axis  
3. Turn handwheel

**10. Emergency Stop**  
Stops machine. Must press to engage machine and press again to release

**9. Run Program w/ Pendant**  
Press Both

**8. Activates MPG Unit**

**12. Spindle RPM Override**  
Controls RPM of the Spindle  
50% ~ 120%

**14. Incremental Jog Distance**  
X1 = .100"  
X10 = .010"  
X100 = .001"

